

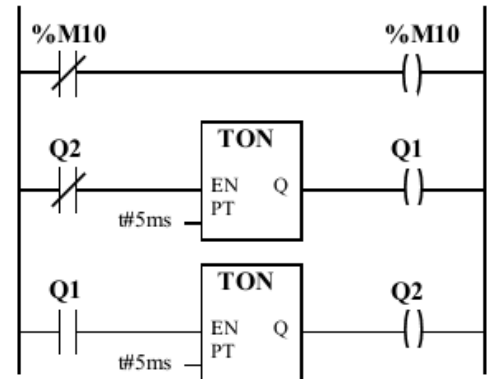
# Sol: Ex 2 2012/13 30.1.2013

**Q1. Majority circuit:** Implement a majority circuit with nine inputs using a standard PLC programming language. Name the inputs %i0.2.0 till %i0.2.8, and name the output %q0.4.0.

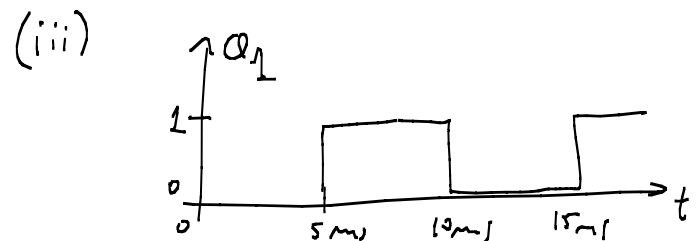
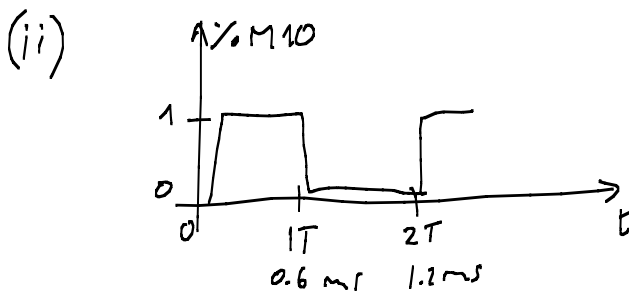
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ACC:=0;
IF %i0.3.0 THEN ACC:=ACC+1; END_IF;
IF %i0.3.1 THEN ACC:=ACC+1; END_IF;
IF %i0.3.2 THEN ACC:=ACC+1; END_IF;
IF %i0.3.3 THEN ACC:=ACC+1; END_IF;
IF %i0.3.4 THEN ACC:=ACC+1; END_IF;
IF %i0.3.5 THEN ACC:=ACC+1; END_IF;
IF %i0.3.6 THEN ACC:=ACC+1; END_IF;
IF %i0.3.7 THEN ACC:=ACC+1; END_IF;
IF %i0.3.8 THEN ACC:=ACC+1; END_IF;
IF ACC>=5 THEN %q0.4.0:=True; ELSE %q0.4.0:=False; END_IF;
    
```

**Q2. Scan cycle:** Consider that the ladder diagram in the next figure is the single code run by a PLC, in a MAST section configured to be cyclic. The PLC input and output take **0.1msec+0.1msec** and each ladder instruction (contact read, coil write, timer) takes about **0.05msec**. At **t=0** the memory cells **%M10**, **Q1** and **Q2** have the logic value False. The timers have preset values of **5msec**. (i) Indicate the scan period of the PLC. (ii) Sketch the time response of **%M10** indicating clearly the time scale. (iii) Sketch the time response of **Q1**. (iv) Discuss whether **%M10** and **Q1** can or cannot be accurately replicated by an output **%q0.4.1**.



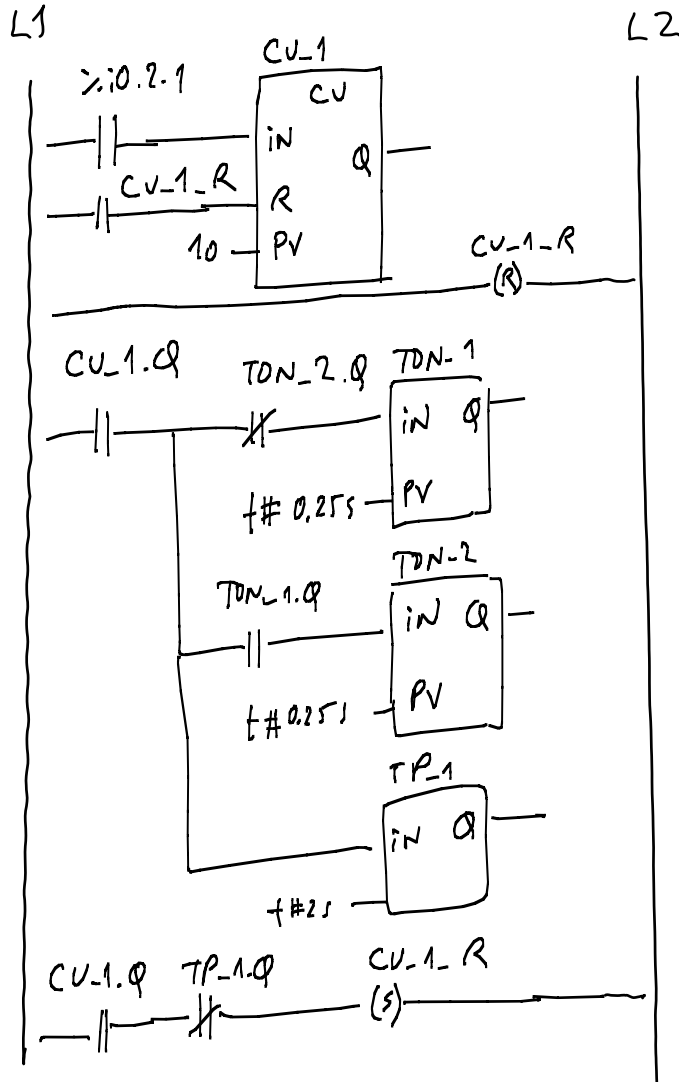
(i)  $T = 0.1 + 8 \times 0.05 + 0.1 = 0.1 + 0.4 + 0.1 = 0.6 \text{ ms}$



(iv) usually outputs are stable for  $\Delta t \geq 4 \text{ ms}$ , hence %M10 won't appear in the output

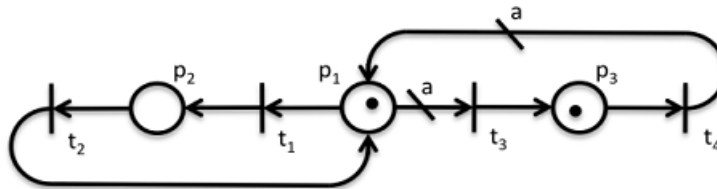
$Q_1$  can be seen if output is driven by transistors (if it's driven by relays, then  $Q_1$  cannot be seen and/or can break after some short term the relays)

**Q3. Program:** Considering the PLC programming languages learnt in the course, implement the following logic function: After a counter reaches the counting of ten rising edge triggers in the PLC input %i0.2.1, a light connected to the output %q0.4.1 flashes at 2Hz, 50% duty cycle, during two seconds. The counter restarts only after ending the flashing of the light.



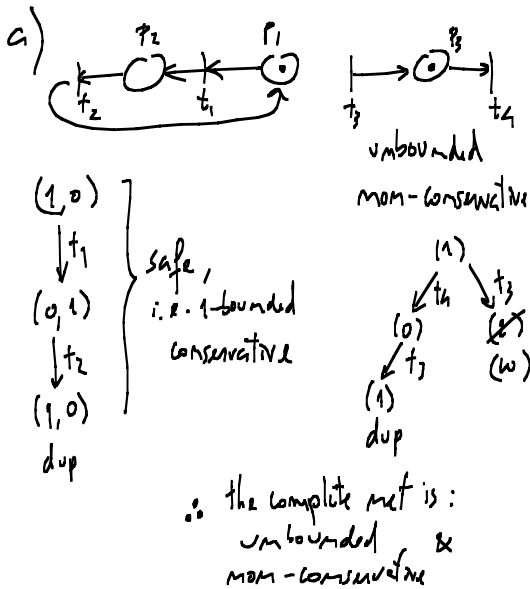
**Q4. PN properties:** Consider the Petri net graph shown in the next figure. Note that there are two arcs with generic non-negative weights 'a'.

See ex 1 2010



Let  $a=0$ .

- Discuss the conservativeness and the boundness of the aforementioned Petri net, resorting to a reachability (sub)tree.
- Discuss the liveness of each transition and the overall level of liveness for the Petri net.



b)

$t_1, t_2$  are live  $L_4$

$t_3$  is live  $L_4$

$t_4$  is live  $L_4$  (can fire  $\infty$  times, provided  $t_3$  fires  $\infty$  times)

Let  $a=1$ .

- Discuss the conservativeness of the Petri net, for this case, and provide the weight vector.
- Resorting to the Method of the Matrix Equations, study if and how the marking  $u=[1\ 1\ 1]'$  can be reached.
- Build the reachability tree. Is the marking  $u=[0\ 2\ 0]'$  reachable?
- Find the cycles of operation or place invariants, for this Petri net.



$$wD=0 \Leftrightarrow [w_1\ w_2\ w_3]D=0$$

$$\begin{cases} -w_1 + w_2 = 0 \\ w_1 - w_2 = 0 \\ -w_1 + w_3 = 0 \\ w_1 - w_3 = 0 \end{cases} \begin{cases} w_1 = w_2 \\ w_1 = w_3 \end{cases} \therefore \text{is strictly conservative}$$

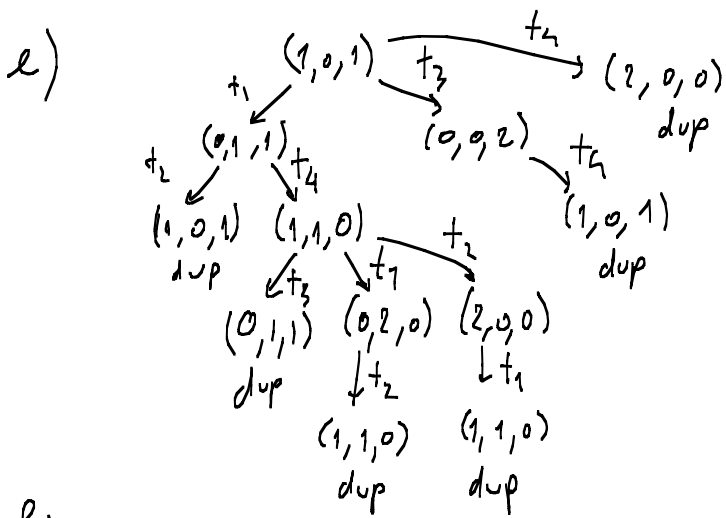
e.g.  $w_1 = w_2 = w_3 = 1$

d)

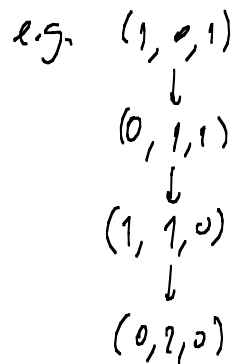
$$m' = m + Dg$$

$$\begin{bmatrix} 1 \\ 1 \\ 1 \end{bmatrix} = \begin{bmatrix} 1 \\ 0 \\ 1 \end{bmatrix} + Dg$$

$$\begin{cases} -g_1 + g_2 - g_3 + g_4 = 0 \\ +g_1 - g_2 = 1 \\ g_3 - g_4 = 0 \end{cases} \begin{cases} g_1 - g_2 = 0 \\ g_1 - g_2 = 1 \\ - \\ impossible \end{cases} \therefore u \text{ is not reachable}$$



Yes  $u = [0 \ 2 \ 0]^T$  is reachable



f)

$x^T D = 0$  (done before)

$x = [1 \ 1 \ 1]^T$

all places can participate in the cycles

cycles  $Dq = 0$

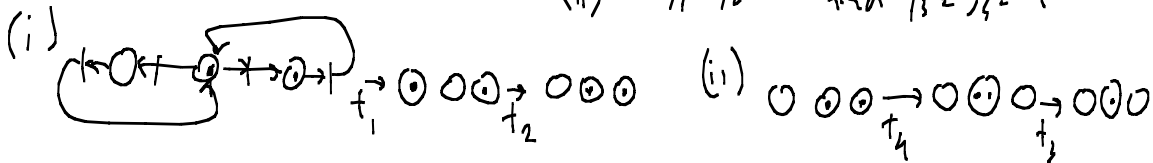
$$\begin{bmatrix} -1 & 1 & -1 & 1 \\ 1 & -1 & 0 & 0 \\ 0 & 0 & 1 & -1 \end{bmatrix} \begin{bmatrix} q_1 \\ q_2 \\ q_3 \\ q_4 \end{bmatrix} = 0$$

only 2 eqs relevant  
( $D(1,:) = -D(2,:) - D(3,:)$ )

$$\begin{cases} q_1 - q_2 = 0 \\ q_3 - q_4 = 0 \end{cases} \Rightarrow \begin{cases} q_1 = q_2 \\ q_3 = q_4 \end{cases}$$

e.g. (i)  $q_1 = q_2 = 1$  and  $q_3 = q_4 = 0$  or

(ii)  $q_1 = q_2 = 0$  and  $q_3 = q_4 = 1$

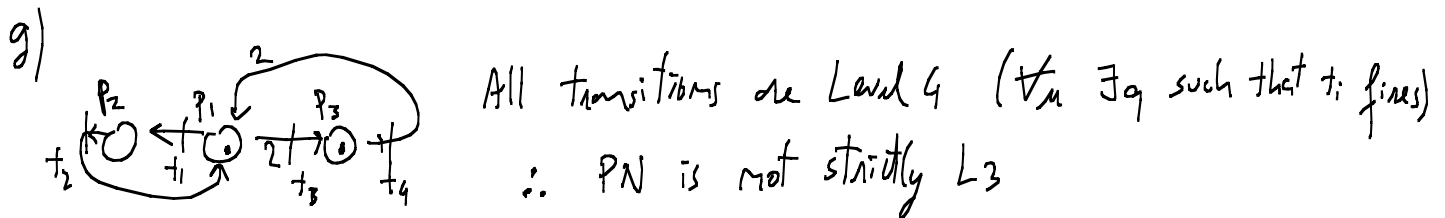


$$\left( \text{null}(D) = \text{null} \begin{bmatrix} -1 & 1 & 0 \\ 1 & -1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \quad \begin{bmatrix} -1 & 1 & 0 \\ 1 & -1 & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} x_1 \\ x_2 \\ x_3 \end{bmatrix} = 0 \quad \begin{cases} x_1 = x_2 \\ x_2 = x_3 \end{cases} \right)$$

Let  $a=2$ .

g) Discuss the following statement "This Petri net is strictly of level 3".

h) Discuss the liveness levels for  $a=0$  and  $a$  greater or equal to 2.



h)

$a=0$  (seen before)  $\rightarrow$  PN is  $L_4$

$a \geq 2$  ( $=2$  see in g)  $\rightarrow$   $\begin{cases} t_3 \text{ firing} \Rightarrow m_3 += 1, m_1 -= a \\ t_4 \text{ firing} \Rightarrow m_1 += a, m_3 -= 1 \end{cases}$

**Q5. Supervision:** Consider a discrete event system describing the state of a fleet of Automatic Guided Vehicles (AGVs) transporting parts in a factory and the state of a set of energy-charging stations. The state of the fleet and the charging stations is described by the 5-tuple  $\{P, T, A, w, \mu_0\}$  where

$$P = \{p_1, p_2, p_3, p_4, p_5\}, \quad T = \{t_1, t_2, t_3, t_4, t_5, t_6, t_7\}$$

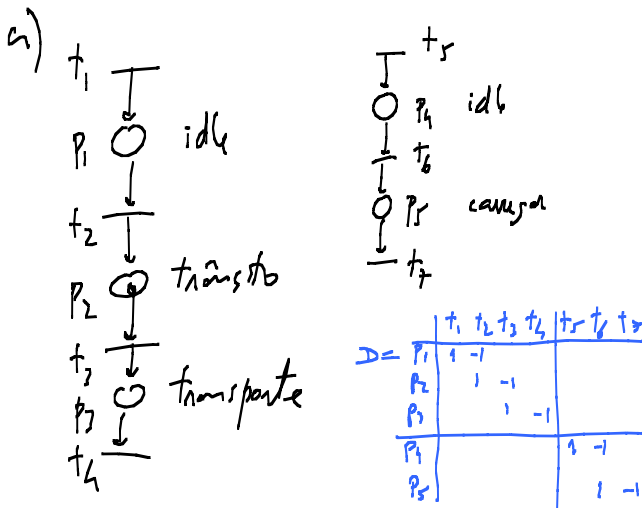
$$A = \{(t_1, p_1), (p_1, t_2), (t_2, p_2), (p_2, t_3), (t_3, p_3), (p_3, t_4), (t_5, p_4), (p_4, t_6), (t_6, p_5), (p_5, t_7)\}$$

$$\forall_{i,j}, w(t_i, p_j) = 1, \forall_{k,l}, w(p_k, t_l) = 1, \text{ and } \mu_0 = [0 \ 1 \ 0 \ 0 \ 0]^T$$

The meaning of the conditions and the events is the following:

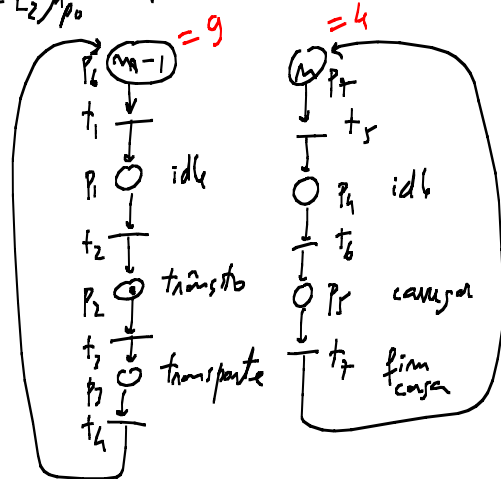
- |                                    |   |
|------------------------------------|---|
| $p_1$ - AGV(s) idle                | $t_1$ - AGV(s) end operation            |
| $p_2$ - AGV(s) moving              | $t_2$ - AGV(s) start moving             |
| $p_3$ - AGV(s) transporting loads  | $t_3$ - AGV(s) start transporting loads |
|                                    | $t_4$ - AGV(s) stop transporting loads  |
| $p_4$ - Charger(s) idle            | $t_5$ - Charger(s) changing to idle     |
| $p_5$ - Charger(s) charging AGV(s) | $t_6$ - Charger(s) start charging       |
|                                    | $t_7$ - Charger(s) stop charging        |

- a) Draw the graph and write the incidence matrix  $D_p$  of the Petri net.  
 b) Design a supervisor based on place invariants stating that there are at most 10 AGVs and 4 charging stations. Draw the supervisor in the Petri net shown in a).



$$M_{C_1} = b_1 - L_1 \mu_{p_0} = 10 - 1 = 9$$

$$M_{C_2} = b_2 - L_2 \mu_{p_0} = 4 - 0 = 4$$



b)

$$\begin{cases} M_1 + M_2 + M_3 \leq m & (m = 10) \\ M_4 + M_5 \leq m & (m = 4) \end{cases}$$

$$L_1 = [1 \ 1 \ 1 \ 0 \ 0], \quad L_2 = [0 \ 0 \ 0 \ 1 \ 1]$$

$$D_{C_1} = -L_1 D_p = [1 \ 0 \ 0 \ -1 \ 0 \ 0 \ 0]$$

$$D_{C_2} = -L_2 D_p = [0 \ 0 \ 0 \ 0 \ 1 \ 0 \ -1]$$

	$t_1$	$t_2$	$t_3$	$t_4$	$t_5$	$t_6$	$t_7$
$p_1$	1	-1					
$p_2$		1	-1				
$p_3$			1	-1			
$p_4$					1	-1	
$p_5$							1
$p_6$	-1				1		
$p_7$						-1	1

- c) Use the incidence matrix to verify if the Petri net containing the supervisor is conservative. Compute the places weighting vector if the net is conservative.

$$wD = 0$$

$$\begin{cases} w_1 - w_6 = 0 \\ -w_1 + w_2 = 0 \\ -w_2 + w_3 = 0 \\ -w_3 + w_6 = 0 \\ w_4 - w_7 = 0 \\ -w_4 + w_5 = 0 \\ -w_5 + w_7 = 0 \end{cases} \begin{cases} w_1 = w_6 = w_2 \\ w_2 = w_3 = w_6 \\ w_4 = w_7 = w_5 \end{cases} \begin{cases} w_1 = w_2 = w_3 = w_6 \\ w_4 = w_5 = w_7 \end{cases}$$

l.s.

$$\begin{cases} w_1 = w_2 = w_3 = w_6 = 1 \\ w_4 = w_5 = w_7 = 1 \end{cases} \therefore \text{is conservative}$$

$$w = [1 \ 1 \ 1 \ 1 \ 1 \ 1 \ 1] \quad // \text{ c.s.d}$$

d) Change the Petri net by adding two transitions  $t_8$  and  $t_9$ , and two arcs  $(p_2, t_8)$  and  $(t_9, p_2)$  both with unitary weights. The new transitions have the meanings  $t_8$  - AGV battery discharged,  $t_9$  - AGV battery recharged. Design a supervisor based on place invariants, considering generalized linear constraints, such that one moving AGV whenever it detects it is discharged it can go to a charging station (if available) and come back to the moving condition. Draw the supervisor in the global Petri net.

$$\begin{array}{ll}
 1) & v_6 \leq v_8 \quad D_{c_1} = -c_1 = -[\dots \dots 1 \dots -1 \dots] \quad M_{c_1} = b_1 = 0 \\
 2) & v_8 \leq v_7 + m \quad D_{c_2} = -c_2 = -[\dots \dots -1 \dots 1 \dots] \quad M_{c_2} = b_2 = m = 4 \\
 3) & v_5 \leq v_7 \quad D_{c_3} = -c_3 = -[\dots \dots -1 \dots 1] \quad M_{c_3} = b_3 = 0
 \end{array}$$

