

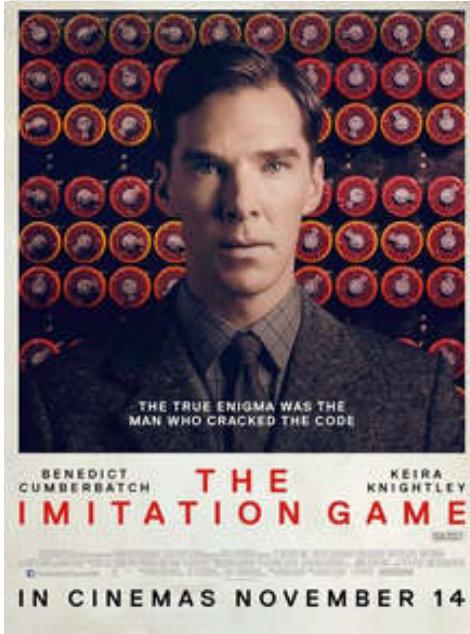
# Industrial Automation

## (Automação de Processos Industriais)

**Discrete Event Systems:  
Turing Machines, *Busy Beaver***

<http://www.isr.tecnico.ulisboa.pt/~jag/courses/api20b/api2021.html>

Prof. José Gaspar, 2020/2021



## *Simple ways to learn more about Alan Turing*

Check 2<sup>nd</sup> world war history:

- Cryptanalysis of the *Enigma* Machine
- The British *Bombe* (Turing)

See the movie (2014):

- The Imitation Game
- Trailer to see in the weekend ;)

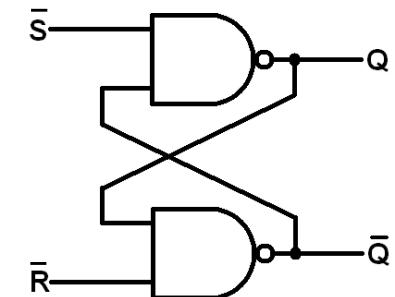
## Automata theory

Combinational logic  
(time independent logic)

Finite State Machine (FSM)

Pushdown automaton

Turing machine



Current state	Input SR	Next state
xx	11	11
xx	10	10
xx	01	01
xx	00	xx

SR latch is an FSM example. The input  $(S,R)=(0,0)$  keeps the **memorized** value

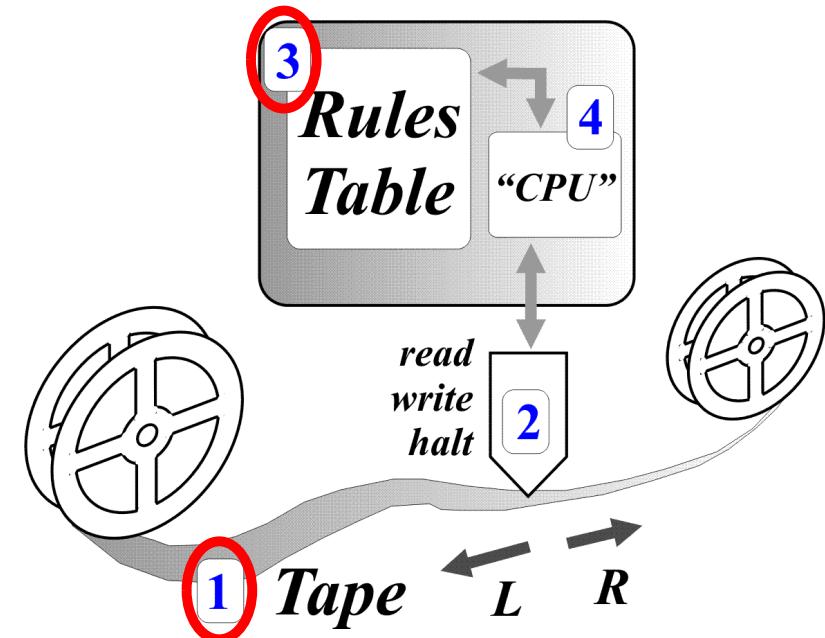
$$(Q, \bar{Q}) = (x, x)$$

*How many different states can the SR latch show?*

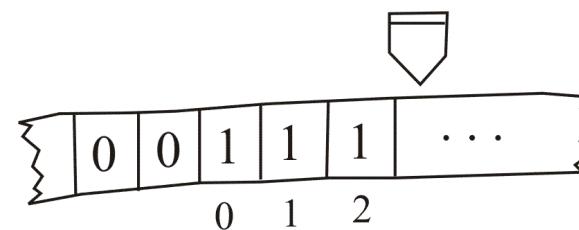
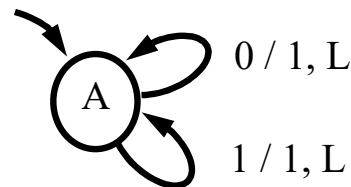
## Turing machine (TM)

Components:

- (1) Infinite length magnetic Tape
- (2) Read/Write head
- (3) Rules table, e.g. an FSM
- (4) State register



Example of a simple Rules table, namely an **FSM**. Using this FSM the TM writes forever ones into the tape. Read the FSM as “if 0 or 1 is read from the tape, then write 1 to the tape, move tape to the left and continue in state A”.

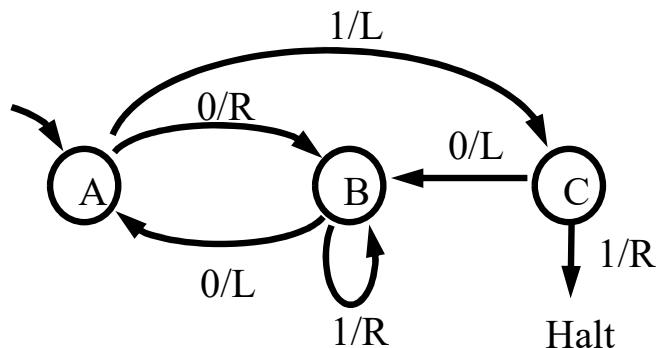


Note: a TM is not just an FSM; for example, it contains also an **infinite memory**.

## Turing machine example: *Busy Beaver*

The objective is to **fill the TM tape** with ones, **as many as possible**, using a rules table (FSM) with a **minimum number of states**. By definition of *Busy Beaver*, the TM **must halt** (stop) some time after starting.

One implementation of the 3-states 2-symbols Busy Beaver is:

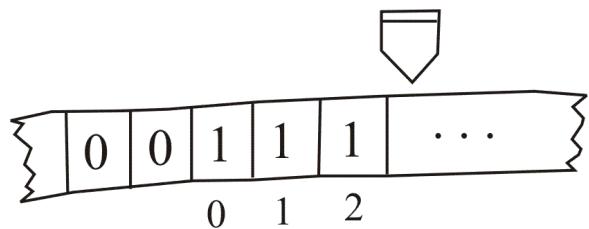


Current state	Input	Action R/W	Action L/R/N	Next state
A	0	write1	right	B
A	1	write1	left	C
B	0	write1	left	A
B	1	write1	right	B
C	0	write1	left	B
C	1	write1	null	halt



# Turing machine in Matlab:

- (1) **tape** and
- (2) read/write head



```
function TM_reset
global TMT
TMT= struct('pos',0,
            'val',[],%
            'valNeg',[]);
```

```
function ret= TM_tape( op, arg1 )
% Tape for a Turing machine. Basic operations:
%   read/write and move Left/Right/None
global TMT; if isempty(TMT), TM_reset; end
switch op
    case 'reset', TM_reset;
    case 'left',   TMT.pos= TMT.pos+1;
    case 'right',  TMT.pos= TMT.pos-1;
    case 'null_move' % do nothing
    case 'read',   % 1st call may need tape
        realloc_if_needed( TMT.pos );
        if TMT.pos>=0, ret= TMT.val( TMT.pos+1 );
        else           ret= TMT.valNeg( -TMT.pos );
        end
    case 'write',  % 1st call may need tape
        realloc_if_needed( TMT.pos );
        if TMT.pos>=0, TMT.val( TMT.pos+1 )= arg1;
        else           TMT.valNeg( -TMT.pos )= arg1;
        end
    otherwise, error('inv op')
end
```

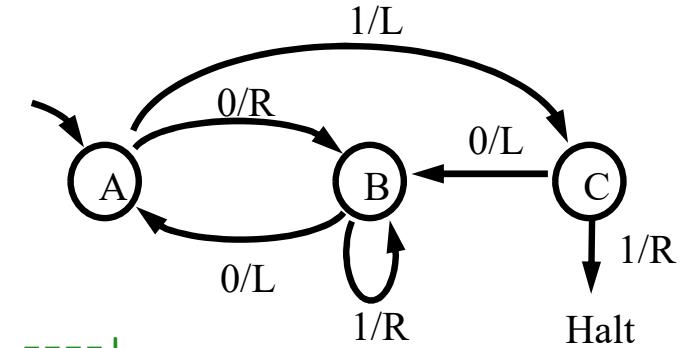
## Turing machine in Matlab:

(3) rules table, **FSM** of a *3-state Busy Beaver*

```
function FSM= def_BusyBeaver3
% FSM has four columns:
% curr_state, true_false_condition, actions, next_state
% | - T/F cond -----| | - write action and move action -----|
FSM= {

    'A', 'TM_tape("read")==0', 'TM_tape("write",1); TM_tape("right");', 'B';
    'A', 'TM_tape("read")==1', 'TM_tape("write",1); TM_tape("left");', 'C';
    'B', 'TM_tape("read")==0', 'TM_tape("write",1); TM_tape("left");', 'A';
    'B', 'TM_tape("read")==1', 'TM_tape("write",1); TM_tape("right");', 'B';
    'C', 'TM_tape("read")==0', 'TM_tape("write",1); TM_tape("left");', 'B';
    'C', 'TM_tape("read")==1', 'TM_tape("write",1); TM_tape("null_move");', 'halt';
};
```

Current state	Input	Action R/W	Action L/R/N	Next state
A	0	write1	right	B
A	1	write1	left	C
B	0	write1	left	A
B	1	write1	right	B
C	0	write1	left	B
C	1	write1	null	halt



Alternative, more compact, representation:

```
function FSM= def_BusyBeaver3
tbl= {'A01RB', 'A11LC', ...
       'B01LA', 'B11RB', ...
       'C01LB', 'C11NH'};
FSM= convert_table_to_list( tbl );
```

## Turing machine in Matlab:

(4) state register, curr\_state  
for **running** the machine

Recall the first line of the table:

```
FSM{1,:} =  
'A'  
'TM_tape("read")==0'  
'TM_tape("write",1); TM_tape("right");'  
'B'
```

and read it as “if current state is A  
and tape read is zero, then write 1 to  
the tape, move tape right, and the  
next state is B”.

```
function TM_run  
  
TM_tape( 'reset' );  
  
FSM= TM_ini( 'BusyBeaver3' );  
  
curr_state= FSM{1,1};  
  
while ~strcmpi(curr_state, 'halt')  
  
    for i=1:size(FSM,1)  
  
        if strcmpi(FSM{i,1}, curr_state) ...  
  
            && eval( FSM{i,2} )  
  
            % found state and true condition  
            eval( FSM{i,3} );  
  
            % curr_state <- next state  
            curr_state= FSM{i,4};  
  
            break;  
  
    end  
  
end
```

Download the complete implementation from:

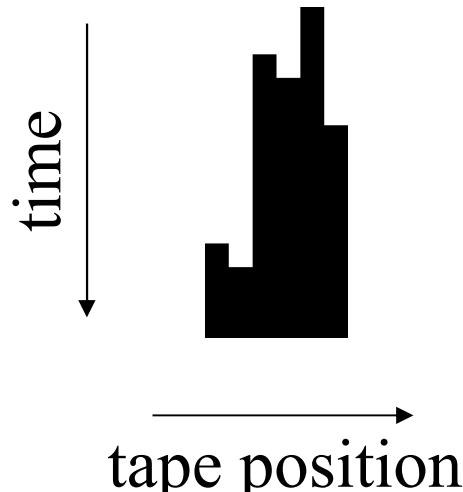
[http://isr.tecnico.ulisboa.pt/~jag/course\\_utils/Turing\\_Machines\\_sim/Turing\\_Machines\\_sim.html](http://isr.tecnico.ulisboa.pt/~jag/course_utils/Turing_Machines_sim/Turing_Machines_sim.html)

## Turing Machine *Busy Beaver*: simulation results

**3-state Busy Beaver:**

$a_0 \rightarrow b_1r$     $a_1 \rightarrow h_1r$   
 $b_0 \rightarrow c_0r$     $b_1 \rightarrow b_1r$   
 $c_0 \rightarrow c_1l$     $c_1 \rightarrow a_1l$

halts after **21 time steps**  
fills **6 ones**

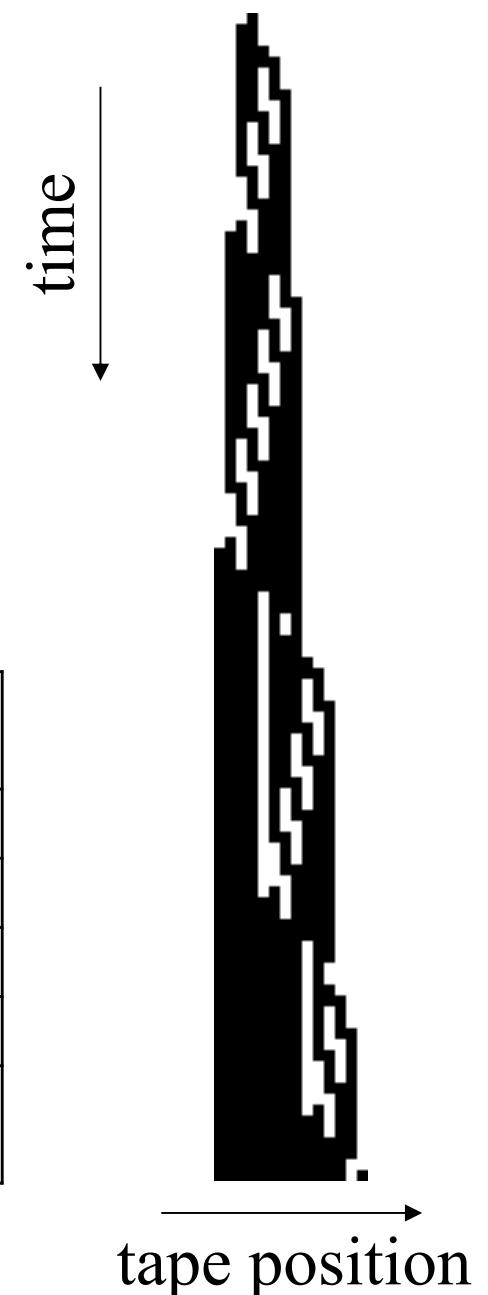


**4-state Busy Beaver:**

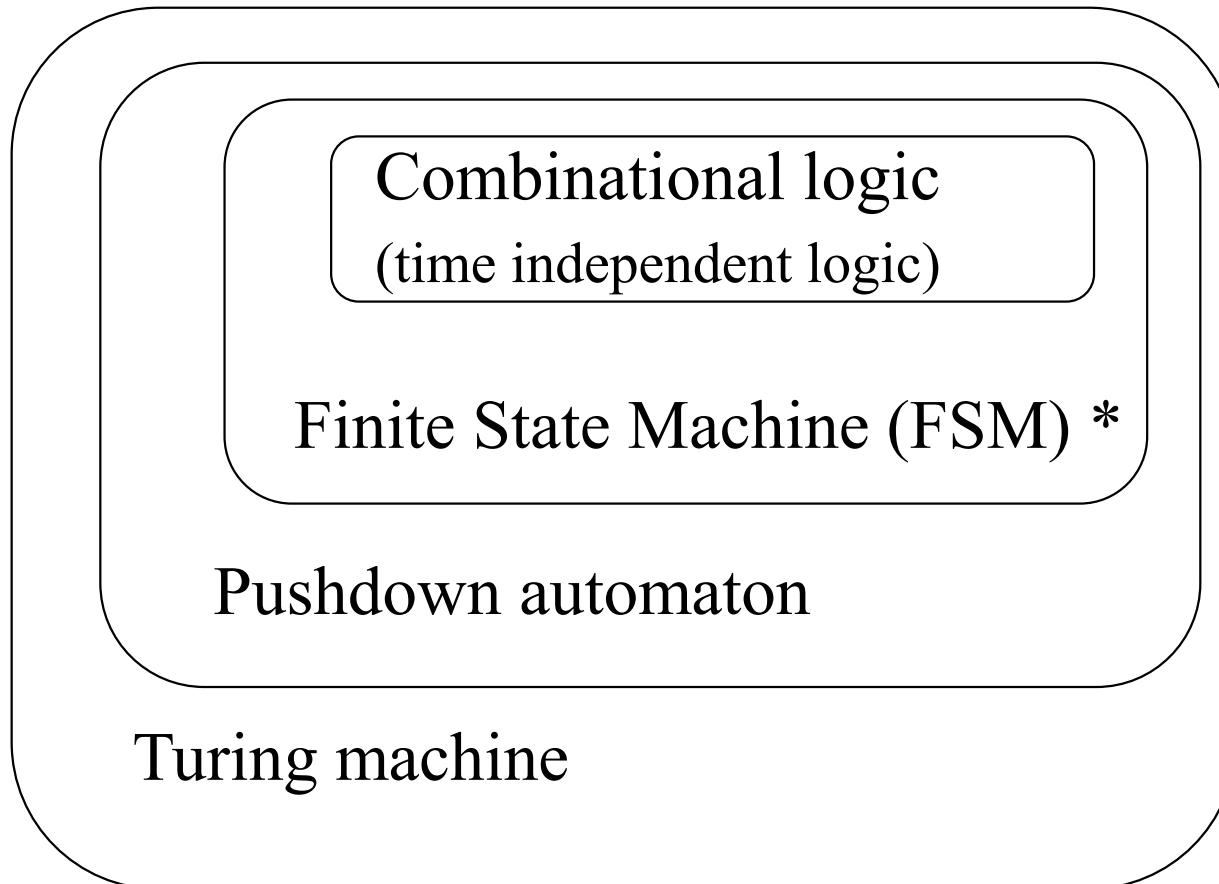
$a_0 \rightarrow b_1r$     $a_1 \rightarrow b_1l$   
 $b_0 \rightarrow a_1l$     $b_1 \rightarrow c_0l$   
 $c_0 \rightarrow h_1r$     $c_1 \rightarrow d_1l$   
 $d_0 \rightarrow d_1r$     $d_1 \rightarrow a_0r$

halts after **107 time steps**  
fills **13 ones**

States	Halts after $n$ time steps	Fills $m$ ones in the tape
2	6	4
3	21	6
4	107	13
5	47,176,870 ?	4098 ?
6	$> 7.4 \times 10^{36534}$	$> 3.5 \times 10^{18267}$



## Automata theory



\* Time dependency, **memory**, is an essential component for automata.  
Petri nets will introduce another essential component: **parallelization**.