

# **Industrial Automation**

## **(Automação de Processos Industriais)**

### **Supervised Control of Discrete Event Systems - SCADA**

<http://users.isr.ist.utl.pt/~jag/courses/api19b/api1920.html>

Prof. Paulo Jorge Oliveira, original slides  
Prof. José Gaspar, rev. 2019/2020

# Syllabus:

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**Chap. 8 - DESs and Industrial Automation [2 weeks]**

**Chap. 9 – Supervised Control of DESs [1 week]**

**\* SCADA**

**\* Methodologies for the Synthesis of Supervision Controllers**

**\* Failure detection**

*Some jokes available in <http://members.iinet.net.au/~ianw/cartoon.html>*

*The End.*

## Some pointers on Supervised Control of DES

- History: The SCADA Web, <http://members.iinet.net.au/~ianw/>  
Monitoring and Control of Discrete Event Systems, Stéphane Lafortune,  
[http://www.ece.northwestern.edu/~ahaddad/ifac96/introductory\\_workshops.html](http://www.ece.northwestern.edu/~ahaddad/ifac96/introductory_workshops.html)
- Tutorial: <http://vita.bu.edu/cgc/MIDEDS/>  
<http://www.daimi.au.dk/PetriNets/>
- Analysers & Simulators: <http://www.nd.edu/~isis/techreports/isis-2002-003.pdf> (Users Manual)  
<http://www.nd.edu/~isis/techreports/spnbox/> (Software)
- Bibliography: \* SCADA books <http://www.sss-mag.com/scada.html>  
\* K. Stouffer, J. Falco, K. Kent, "**Guide to Supervisory Control and Data Acquisition (SCADA) and Industrial Control Systems Security**", NIST Special Publication 800-82, 2006  
\* Moody J. e Antsaklis P., "**Supervisory Control of Discrete Event Systems using Petri Nets**," Kluwer Academic Publishers, 1998.  
\* Cassandras, Christos G., "**Discrete Event Systems - Modeling and Performance Analysis**," Aksen Associates, 1993.  
\* Yamalidou K., Moody J., Lemmon M. and Antsaklis P.  
**Feedback Control of Petri Nets Based on Place Invariants**  
<http://www.nd.edu/~lemmon/isis-94-002.pdf>

## Supervision of DES: SCADA

*Supervisory*

*Control*

*And*

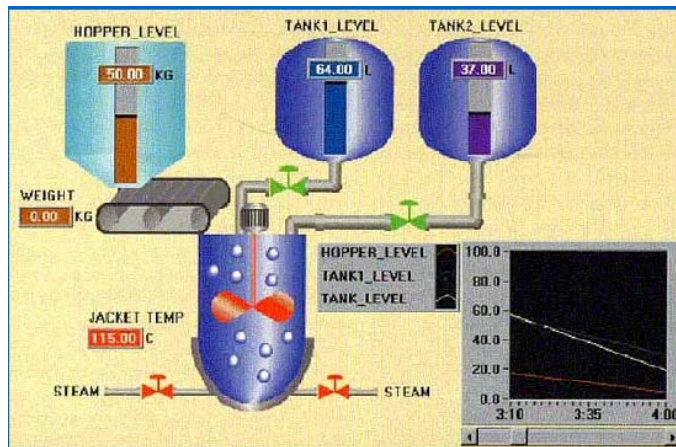
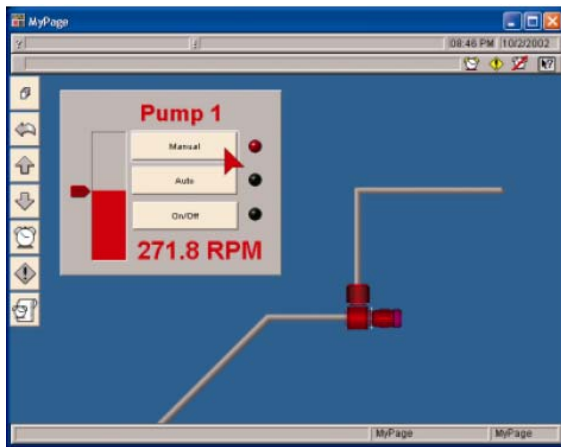
*Data*

*Acquisition*

# Supervision of DES

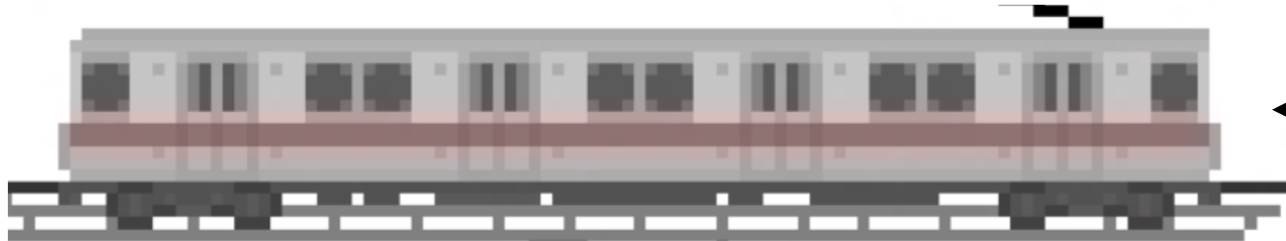
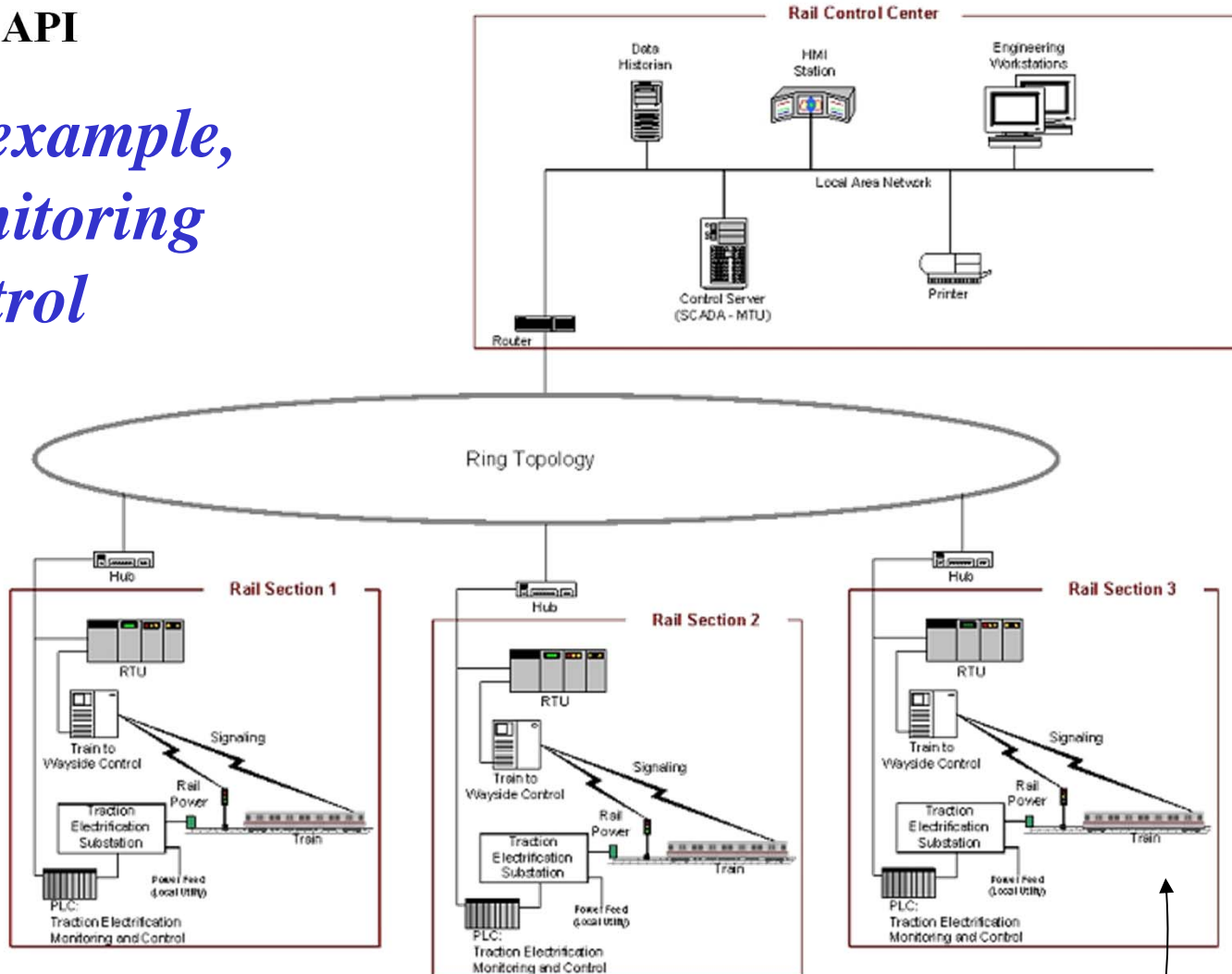
*SCADA interface*

*Control / Data  
GUI / HMI*



IST / DEEC / API

# SCADA example, Rail Monitoring and Control



## Supervision of DES

### SCADA vs ICS

Industrial Control Systems (ICS):

- Supervisory Control and Data Acquisition (**SCADA**) systems,
- Distributed Control Systems (**DCS**), or
- smaller configurations such as skid-mounted **PLCs**

ICSs are typically used in industries such as electric, water, oil-and-gas, transportation, chemical, pharmaceutical, pulp-and-paper, food and beverage, and discrete-manufacturing (e.g. automotive, aerospace, and durable goods).

## Supervision of DES

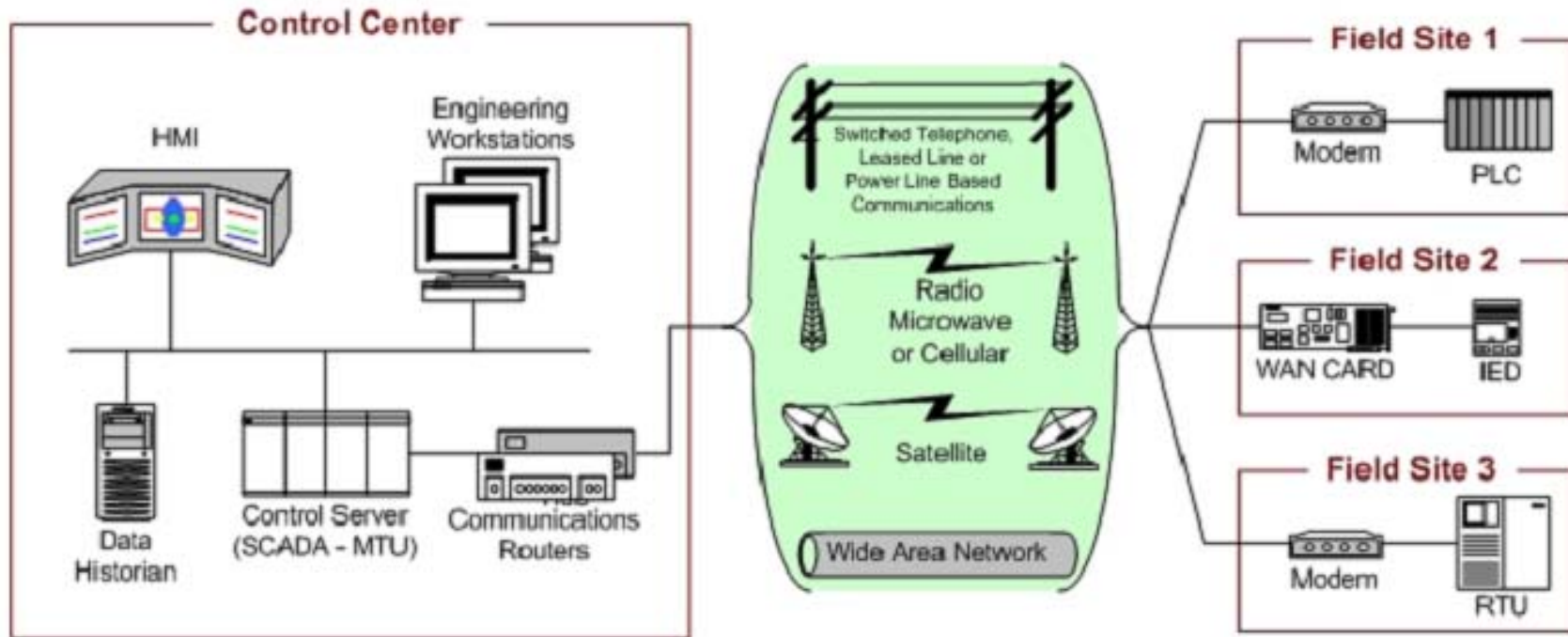
### SCADA topics

- Remote monitoring of the state of automation systems
- Logging capacity (resorting to specialized Databases)
- Able to access to *historical* information (plots along time, with selectable periodicity)
- Advanced tools to design Human-Machine interfaces
- Failure Detection and Isolation capacity (*threshold* and/or logical functions) on supervised quantities
- Access control



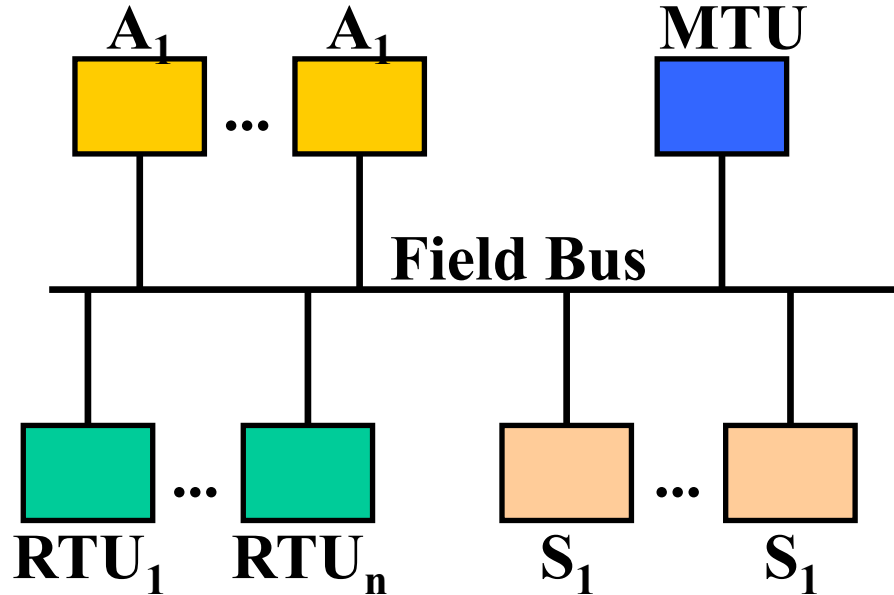
# Supervision of DES

## SCADA system general layout



# Supervision of DES

## Hardware Support Architecture of SCADA



Legend:

**MTU** - Main Terminal Unit

**RTU** - Remote Term. Unit

S – Sensor

A - Actuator

*General term: Fieldbus (IEC 61158). Examples: PROFIBUS (Fieldbus type, Siemens), MODBUS (Schneider), CAN bus (Bosch), ...*

## Supervision of DES

### Examples of software packages including SCADA solutions

- **Aimax**, de Desin Instruments S.A.
- **CUBE**, Orsi España S.A.
- **FIX**, de Intellution.
- **Lookout**, National Instruments.
- **Monitor Pro**, de Schneider Electric.
- **SCADA InTouch**, de LOGITEK.
- **SYSMAC SCS**, de Omron.
- **Scatt Graph 5000**, de ABB.
- **WinCC**, de Siemens.

# IST / DEEC / API

from <https://en.wikipedia.org/wiki/Fieldbus> (May 2020)

Fieldbus	Bus power	Cabling redundancy	Max devices	Synchronisation	Sub millisecond cycle
AFDX	No	Yes	Almost unlimited	No	Yes
AS-Interface	Yes	No	62	No	No
CANopen	No	No	127	Yes	No
CompoNet	Yes	No	384	No	Yes
ControlNet	No	Yes	99	No	No
CC-Link	No	No	64	No	No
DeviceNet	Yes	No	64	No	No
EtherCAT	Yes	Yes	65,536	Yes	Yes
Ethernet Powerlink	No	Optional	240	Yes	Yes
EtherNet/IP	No	Optional	Almost unlimited	Yes	Yes
Interbus	No	No	511	No	No
LonWorks	No	No	32,000	No	No
Modbus	No	No	246	No	No
PROFIBUS DP	No	Optional	126	Yes	No
PROFIBUS PA	Yes	No	126	No	No
PROFINET IO	No	Optional	Almost unlimited	No	No
PROFINET IRT	No	Optional	Almost unlimited	Yes	Yes
SERCOS III	No	Yes	511	Yes	Yes
SERCOS interface	No	No	254	Yes	Yes
Foundation Fieldbus H1	Yes	No	240	Yes	No
Foundation Fieldbus HSE	No	Yes	Almost unlimited	Yes	No
RAPIDnet	No	Yes	256	Under Development	Conditional

← recent (2003, 2010)

← used in our labs

*An invitation for project 3:*

***Do a presentation about OpenSCADA***

<http://oscada.org/>

*Some links:*

*General characteristics of OpenSCADA*

<http://oscada.org/main/characteristics/>

*OpenSCADA on a Raspberry-Pi*

[http://oscada.org/wiki/Using/Raspberry\\_Pi](http://oscada.org/wiki/Using/Raspberry_Pi)