

Industrial Automation

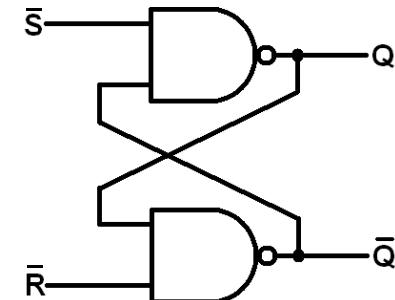
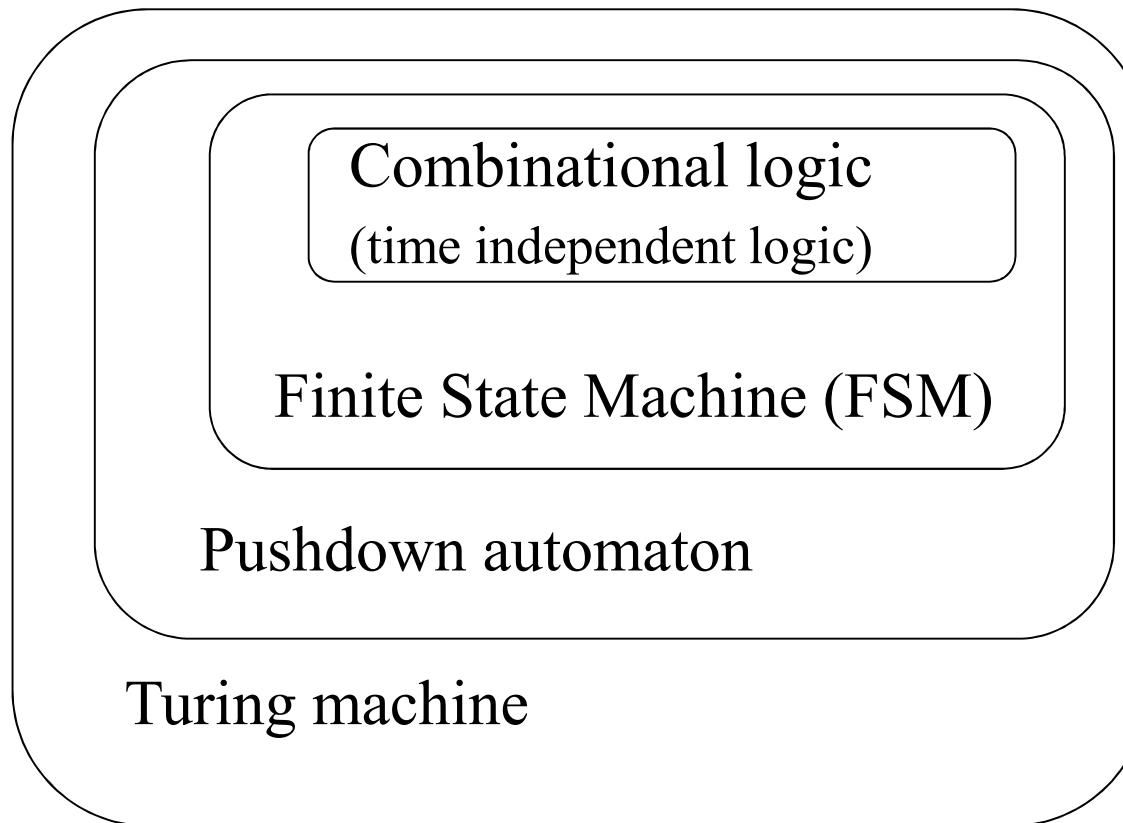
(Automação de Processos Industriais)

Discrete Event Systems:
Turing Machines, *Busy Beaver*

<http://users.isr.ist.utl.pt/~jag/courses/api1819/api1819.html>

Prof. José Gaspar, 2018/2019

Automata theory



Current state	Input SR	Next state
xx	11	11
xx	10	10
xx	01	01
xx	00	xx

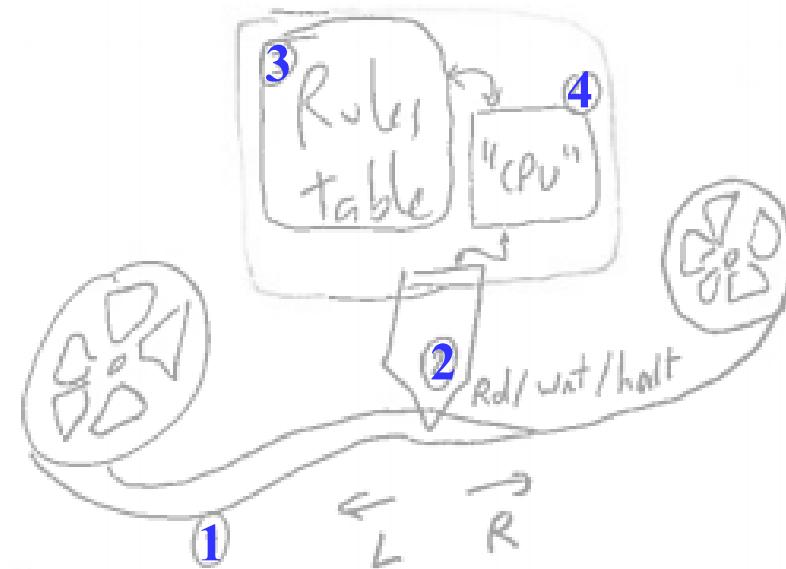
SR latch is a FSM example. The input $(S,R)=(0,0)$ keeps the **memorized** value

$$(Q, \bar{Q}) = (x, x)$$

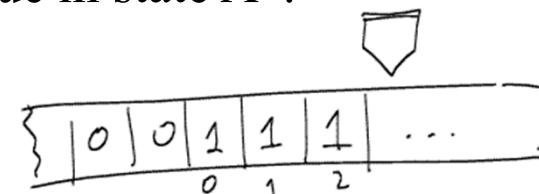
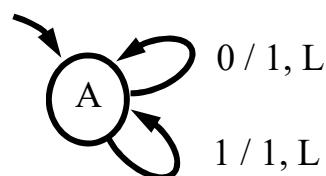
Turing machine (TM)

Components:

- (1) Infinite length magnetic **tape**
- (2) Read/Write head
- (3) **Rules table, FSM**
- (4) State register



Example of a simple **Rules table / FSM**. Using this FSM the TM **writes forever ones** into the tape. Read the FSM as “if 0 or 1 is read from the tape, then write 1 to the tape, move tape to the left and continue in state A”.

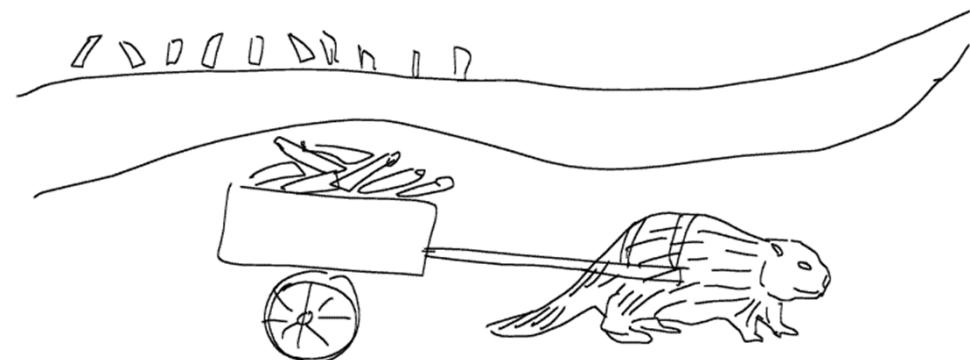
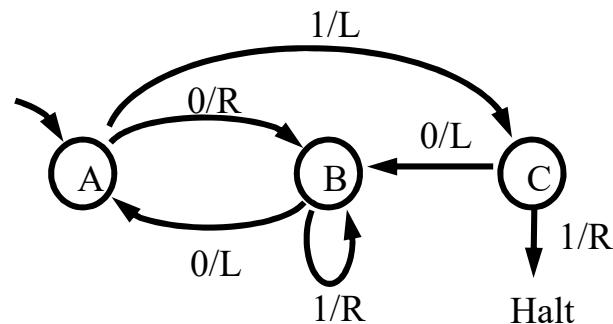


Note: a TM is not just an FSM; for example, it contains also an **infinite memory**.

Turing machine example: *Busy Beaver*

The objective is to fill the TM tape, with **ones**, as many as possible, using a rules table (FSM) with a **minimum number of states**.

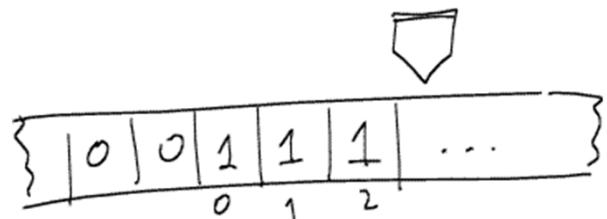
One implementation of the 3-states 2-symbols Busy Beaver is:



Current state	Input	Action R/W	Action L/R/N	Next state
A	0	write1	right	B
A	1	write1	left	C
B	0	write1	left	A
B	1	write1	right	B
C	0	write1	left	B
C	1	write1	null	halt

Turing machine:

- (1) **tape** and
- (2) read/write head



```

function TM_reset
global TMT
TMT= struct('pos',0,
              'val',[],  

              'valNeg',[]);

```

```

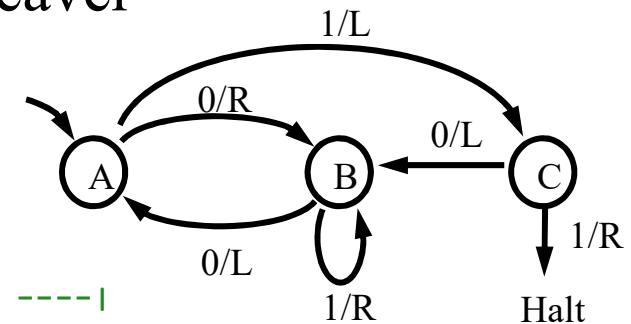
function ret= TM_tape( op, arg1 )
% Tape for a Turing machine. Basic operations:
%   read/write and move Left/Right/None
global TMT; if isempty(TMT), TM_reset; end
switch op
  case 'reset', TM_reset;
  case 'left', TMT.pos= TMT.pos+1;
  case 'right', TMT.pos= TMT.pos-1;
  case 'null_move' % do nothing
  case 'read', % 1st call may need tape
    realloc_if_needed( TMT.pos );
    if TMT.pos>=0, ret= TMT.val( TMT.pos+1 );
    else           ret= TMT.valNeg( -TMT.pos );
    end
  case 'write', % 1st call may need tape
    realloc_if_needed( TMT.pos );
    if TMT.pos>=0, TMT.val( TMT.pos+1 )= arg1;
    else           TMT.valNeg( -TMT.pos )= arg1;
    end
  otherwise, error('inv op')
end

```

Turing machine: (3) rules table, **FSM** of Busy Beaver

```
function FSM= def_BusyBeaver3
% FSM has four columns:
%   curr_state, true_false_condition, actions, next_state
%           | - T/F cond -----|      | - write action and move action -----|
FSM= {
    'A',  'TM_tape("read")==0',  'TM_tape("write",1); TM_tape("right");',  'B';
    'A',  'TM_tape("read")==1',   'TM_tape("write",1); TM_tape("left");',   'C';
    'B',  'TM_tape("read")==0',  'TM_tape("write",1); TM_tape("left");',   'A';
    'B',  'TM_tape("read")==1',  'TM_tape("write",1); TM_tape("right");',  'B';
    'C',  'TM_tape("read")==0',  'TM_tape("write",1); TM_tape("left");',   'B';
    'C',  'TM_tape("read")==1',  'TM_tape("write",1); TM_tape("null_move");', 'halt';
};
```

Current state	Input	Action R/W	Action L/R/N	Next state
A	0	write1	right	B
A	1	write1	left	C
B	0	write1	left	A
B	1	write1	right	B
C	0	write1	left	B
C	1	write1	null	halt



Alternative, more compact, representation:

```
function FSM= def_BusyBeaver3
tbl= {'A01RB', 'A11LC', ...
      'B01LA', 'B11RB', ...
      'C01LB', 'C11NH'};
FSM= convert_table_to_list( tbl );
```

Turing machine:

(4) state register, curr_state
for **running** the machine

Recall the first line of the table:

```
FSM{1,:} =  
'A'  
'TM_tape("read")==0'  
'TM_tape("write",1); TM_tape("right");'  
'B'
```

and read it as “if current state is A
and tape read is zero, then write 1 to
the tape, move tape right, and the
next state is B”.

```
function TM_run  
TM_tape( 'reset' );  
FSM= TM_ini( 'BusyBeaver3' );  
curr_state= FSM{1,1};  
  
while ~strcmpi(curr_state, 'halt')  
    for i=1:size(FSM,1)  
        if strcmpi(FSM{i,1}, curr_state) ...  
            && eval( FSM{i,2} )  
            % found state and true condition  
            eval( FSM{i,3} );  
            % curr_state <- next state  
            curr_state= FSM{i,4};  
            break;  
        end  
    end  
end
```

Download the complete implementation from:

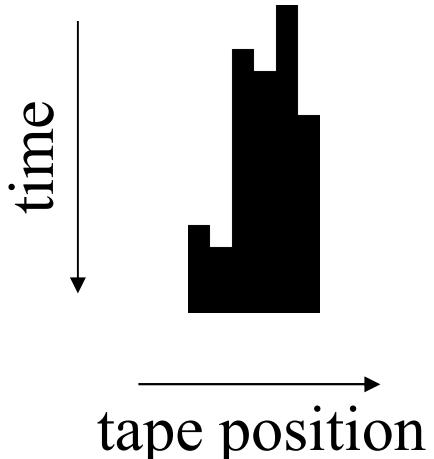
http://isr.tecnico.ulisboa.pt/~jag/course_utils/Turing_Machines_sim/Turing_Machines_sim.html

Turing Machine Busy Beaver: simulation results

3-state Busy Beaver:

$a_0 \rightarrow b_1r$ $a_1 \rightarrow h_1r$
 $b_0 \rightarrow c_0r$ $b_1 \rightarrow b_1r$
 $c_0 \rightarrow c_1l$ $c_1 \rightarrow a_1l$

halts after **21 time steps**
fills **6 ones**

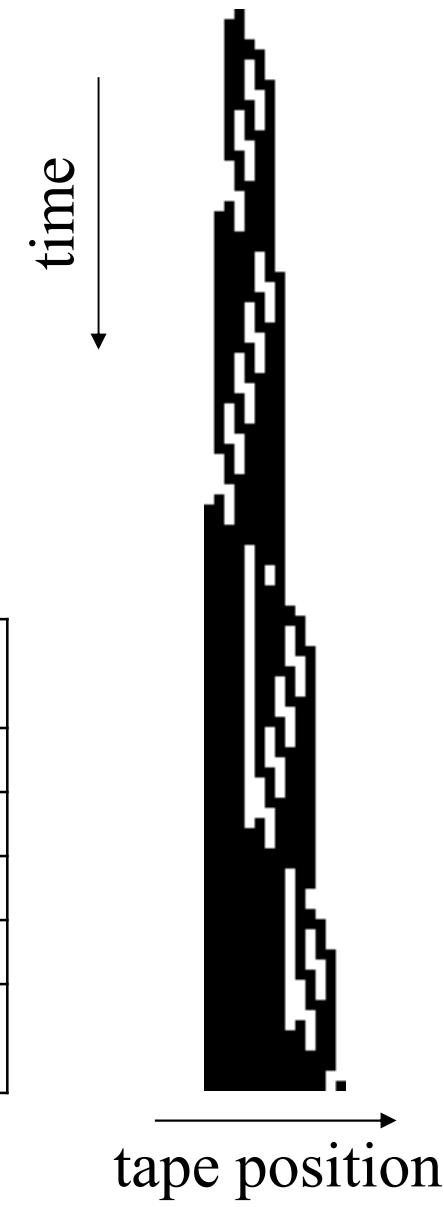


4-state Busy Beaver:

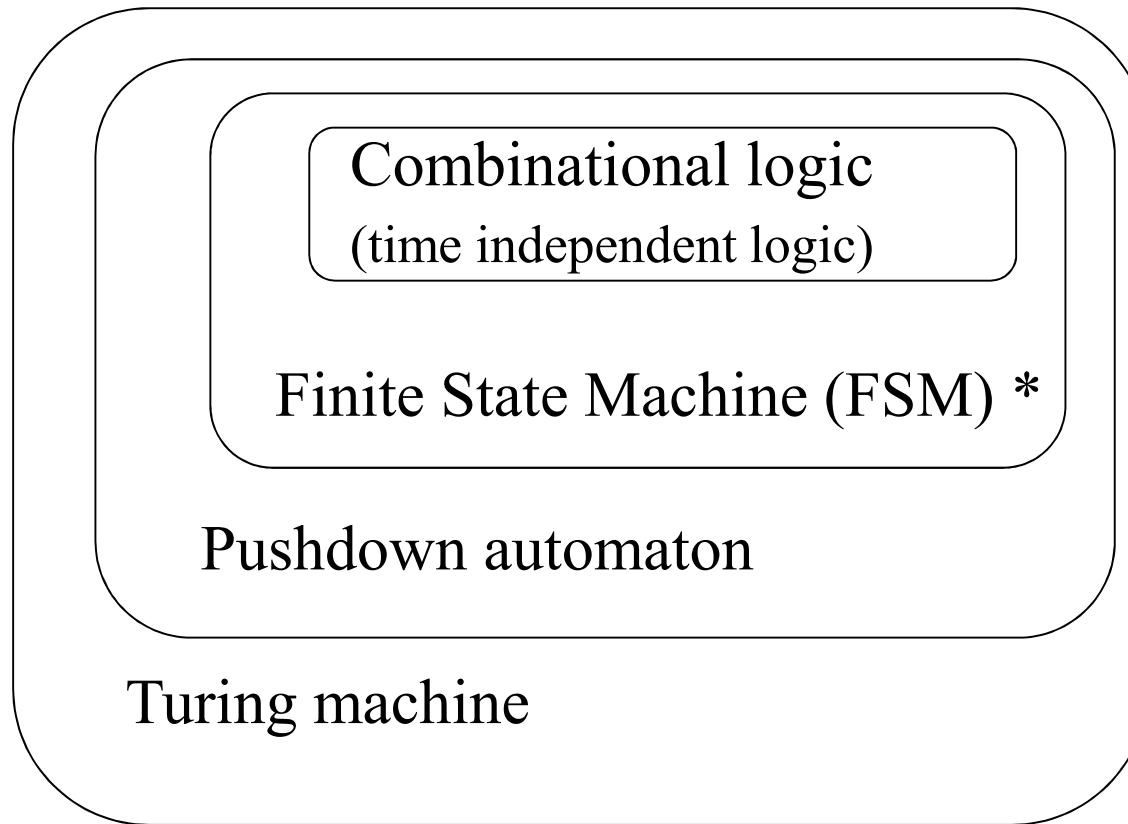
$a_0 \rightarrow b_1r$ $a_1 \rightarrow b_1l$
 $b_0 \rightarrow a_1l$ $b_1 \rightarrow c_0l$
 $c_0 \rightarrow h_1r$ $c_1 \rightarrow d_1l$
 $d_0 \rightarrow d_1r$ $d_1 \rightarrow a_0r$

halts after **107 time steps**
fills **13 ones**

States	Halts after n time steps	Fills m ones in the tape
2	6	4
3	21	6
4	107	13
5	47,176,870 ?	4098 ?
6	$> 7.4 \times 10^{36534}$	$> 3.5 \times 10^{18267}$



Automata theory



* Time dependency, **memory**, is an essential component for automata.
Petri nets will introduce another essential component: **parallelization**.