

# Industrial Automation

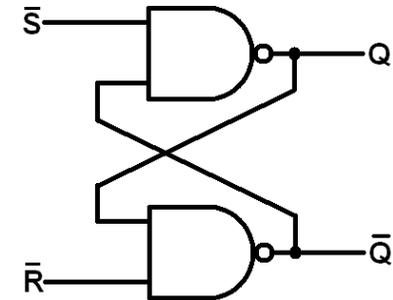
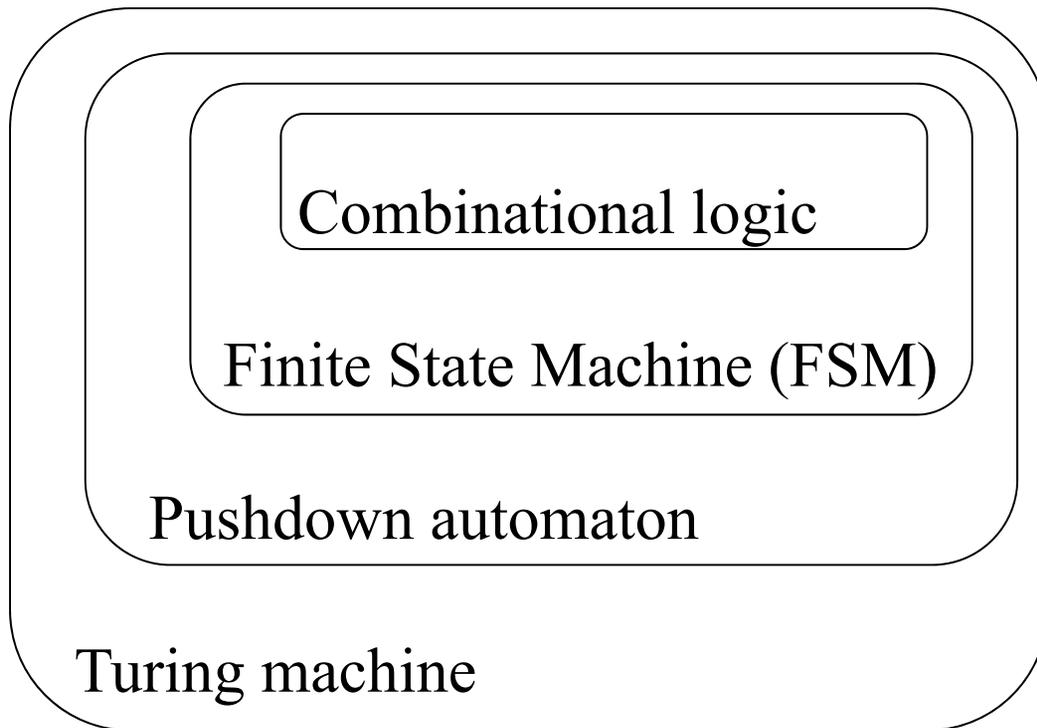
(Automação de Processos Industriais)

## Discrete Event Systems: Turing Machines, *Busy Beaver*

<http://users.isr.ist.utl.pt/~jag/courses/api1718/api1718.html>

Prof. José Gaspar, 2017/2018

# Automata theory



| Current state | Input SR | Next state |
|---------------|----------|------------|
| xx            | 11       | 11         |
| xx            | 10       | 10         |
| xx            | 01       | 01         |
| xx            | 00       | xx         |

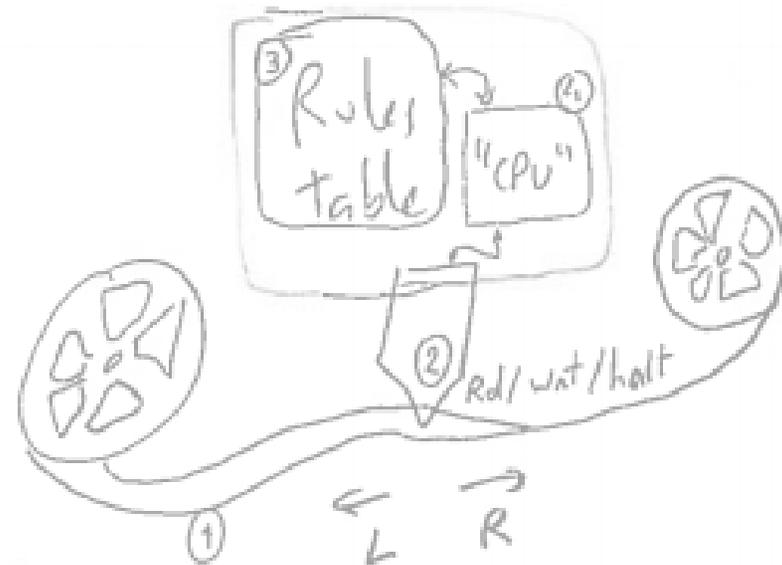
SR latch is a FSM example. The input  $(S,R)=(0,0)$  keeps the memorized values

$$(Q, \bar{Q}) = (x, x)$$

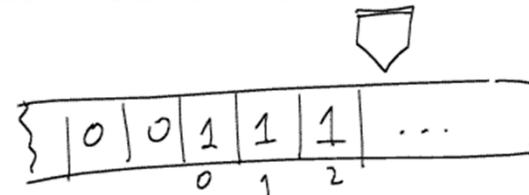
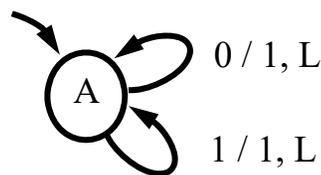
# Turing machine (TM)

Components:

- (1) Infinite length magnetic **tape**
- (2) Read/Write head
- (3) **Rules table, FSM**
- (4) State register



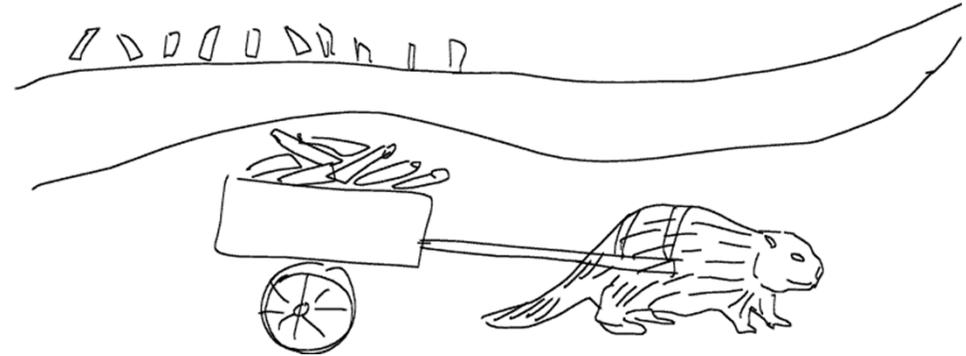
Example of a simple **Rules table / FSM**. Using this FSM the TM **writes forever ones** into the tape. Read the FSM as “if 0 or 1 is read from the tape, then write 1 to the tape, move tape to the left and continue in state A”.



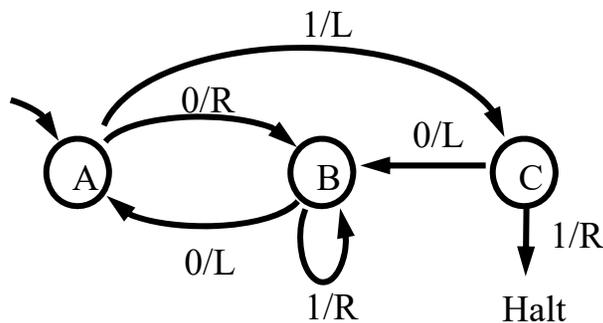
Note: a TM is not just an FSM; for example, it contains also an **infinite memory**.

## Turing machine example: *Busy Beaver*

The objective is to fill the TM tape, with **ones**, as **many as possible**, using a rules table (FSM) with a **minimum number of states**.



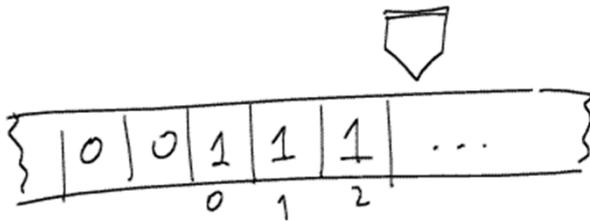
One implementation of the 3-states 2-symbols Busy Beaver is:



| Current state | Input | Action R/W | Action L/R/N | Next state |
|---------------|-------|------------|--------------|------------|
| A             | 0     | write 0    | right        | B          |
| A             | 1     | write 1    | left         | C          |
| B             | 0     | write 0    | left         | A          |
| B             | 1     | write 1    | right        | B          |
| C             | 0     | write 0    | left         | B          |
| C             | 1     | write 1    | null         | halt       |

Turing machine:

- (1) **tape** and
- (2) read/write head



```
function TM_reset
```

```
global TMT
```

```
TMT= struct('pos',0,  
           'val',[],  
           'valNeg',[]);
```

```
function ret= TM_tape( op, arg1 )  
  
% Tape for a Turing machine. Basic operations:  
%  read/write and move Left/Right/None  
global TMT; if isempty(TMT), TM_reset; end  
switch op  
    case 'reset', TM_reset;  
    case 'left',  TMT.pos= TMT.pos+1;  
    case 'right', TMT.pos= TMT.pos-1;  
    case 'null_move' % do nothing  
    case 'read', % 1st call may need tape  
        realloc_if_needed( TMT.pos );  
        if TMT.pos>=0, ret= TMT.val( TMT.pos+1 );  
        else          ret= TMT.valNeg( -TMT.pos );  
        end  
    case 'write', % 1st call may need tape  
        realloc_if_needed( TMT.pos );  
        if TMT.pos>=0, TMT.val( TMT.pos+1 )= arg1;  
        else          TMT.valNeg( -TMT.pos )= arg1;  
        end  
    otherwise, error('inv op')  
end
```

# Turing machine: (3) rules table, **FSM** of Busy Beaver

```
function FSM= def_BusyBeaver3
```

```
% FSM has four columns:
```

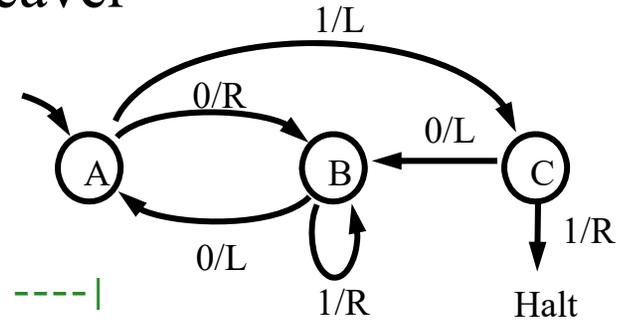
```
% curr_state, true_false_condition, actions, next_state
```

```
%      |- T/F cond -----|      |- write action and move action ----|
```

```
FSM= {
```

```

'A', 'TM_tape("read")==0', 'TM_tape("write",1); TM_tape("right");', 'B';
'A', 'TM_tape("read")==1', 'TM_tape("write",1); TM_tape("left");', 'C';
'B', 'TM_tape("read")==0', 'TM_tape("write",1); TM_tape("left");', 'A';
'B', 'TM_tape("read")==1', 'TM_tape("write",1); TM_tape("right");', 'B';
'C', 'TM_tape("read")==0', 'TM_tape("write",1); TM_tape("left");', 'B';
'C', 'TM_tape("read")==1', 'TM_tape("write",1); TM_tape("null_move");', 'halt';
};
```



| Current state | Input | Action R/W | Action L/R/N | Next state |
|---------------|-------|------------|--------------|------------|
| A             | 0     | write1     | right        | B          |
| A             | 1     | write1     | left         | C          |
| B             | 0     | write1     | left         | A          |
| B             | 1     | write1     | right        | B          |
| C             | 0     | write1     | left         | B          |
| C             | 1     | write1     | null         | halt       |

Alternative, more compact, representation:

```
function FSM= def_BusyBeaver3
```

```
tbl= {'A01RB', 'A11LC', ...
      'B01LA', 'B11RB', ...
      'C01LB', 'C11NH'};
```

```
FSM= convert_table_to_list( tbl );
```

Turing machine:

(4) state register, curr\_state  
for **running** the machine

Recall the first line of the table:

```
FSM{1,:} =  
'A'  
'TM_tape("read")==0'  
'TM_tape("write",1); TM_tape("right");'  
'B'
```

and read it as “if current state is A  
and tape read is zero, then write 1 to  
the tape, move tape right, and the  
next state is B”.

```
function TM_run  
TM_tape( 'reset' );  
FSM= TM_ini( 'BusyBeaver3' );  
curr_state= FSM{1,1};  
while ~strcmpi(curr_state, 'halt')  
    for i=1:size(FSM,1)  
        if strcmpi(FSM{i,1}, curr_state) ...  
            && eval( FSM{i,2} )  
                % found state and true condition  
                eval( FSM{i,3} );  
                % curr_state <- next state  
                curr_state= FSM{i,4};  
                break;  
        end  
    end  
end
```

Download the complete implementation from:

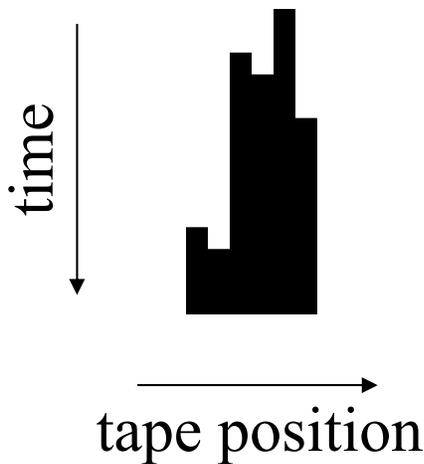
[http://users.isr.ist.utl.pt/~jag/course\\_utils/Turing\\_Machines\\_sim/Turing\\_Machines\\_sim.html](http://users.isr.ist.utl.pt/~jag/course_utils/Turing_Machines_sim/Turing_Machines_sim.html)

# Turing Machine Busy Beaver: simulation results

## 3-state Busy Beaver:

a0 -> b1r   a1 -> h1r  
 b0 -> c0r   b1 -> b1r  
 c0 -> c1l   c1 -> a1l

halts after **21 time steps**  
 fills **6 ones**



## 4-state Busy Beaver:

a0 -> b1r   a1 -> b1l  
 b0 -> a1l   b1 -> c0l  
 c0 -> h1r   c1 -> d1l  
 d0 -> d1r   d1 -> a0r

halts after **107 time steps**  
 fills **13 ones**

| <i>States</i> | <i>Halts after n time steps</i>      | <i>Fills m ones in the tape</i>      |
|---------------|--------------------------------------|--------------------------------------|
| 2             | <b>6</b>                             | <b>4</b>                             |
| 3             | <b>21</b>                            | <b>6</b>                             |
| 4             | <b>107</b>                           | <b>13</b>                            |
| 5             | <b>47,176,870 ?</b>                  | <b>4098 ?</b>                        |
| 6             | <b>&gt; 7.4 × 10<sup>36534</sup></b> | <b>&gt; 3.5 × 10<sup>18267</sup></b> |



<http://www.catonmat.net/blog/busy-beaver/>  
<http://www.logique.jussieu.fr/~michel/bbc.html>  
 (competition results visited Nov 2016)